



## Luna machines

First introduced into the UK and Ireland in 2008 the Luna range of machines has been developed in Sweden using some of the experience and expertise gained over 90 years of supplying the Scandinavian industrial markets.

### **The range divides into six separate sections in the catalogue –**

- Grinding machines includes a selection of bench grinders and belt sanding machines with a variety of configurations and sizes to suit single or three phase supply.
- Drilling machines with a choice of bench or floor mounted and belt driven or gear box driven models.
- Lathes and milling machines for turning and milling metal with various sizes and options to suit individual requirements.
- Cutting machines includes cross cutting saws, hydraulic cold saws, band saws and a wide range of hand operated or mechanical guillotines.
- Folding machines with a choice of hand operated or foot operated machines in a wide range of capacities for different applications.
- Bending machines for rolling sheet metal with hand operated and power operated options in a wide variety of capacities and formats.
- Woodworking machines including machines for cutting, planing, turning, sanding etc.

## Ferax machines

The Luna machines range has been developed to the highest standards for industrial workshop applications. Often the need is for a good quality but lower priced machine with basic functionality. The Ferax range has been specifically developed, again in Scandinavia, to suit those users who need a machine that will do the basics well but without all the many options provided on the Luna machines. A selection of these Ferax machines is included in this catalogue to give that price alternative on the most frequently used types of metal and wood working machines.



## Spare Parts

Every machine supplied as part of the Luna and Ferax ranges is supplied with a comprehensive instructions manual which also includes full details of replacement parts and service items. All of these parts are available to order from your local stockist to give you the confidence that the machine can be used for years to come with a full range of spare parts for servicing and repair.

The Spare Parts manuals and instructions can also be downloaded from [www.iqsupplies.com](http://www.iqsupplies.com) in pdf format so if the manual is lost or becomes out of date the latest information is always available.



## Bench Grinders

Bench grinders for industrial and maintenance grinding work. Spindle mounted in ball bearings, closed protective hoods and folding protective glass. Supplied complete with grinding wheels and adjustable grinding support and 1.5 metre mains cable. The bench grinder (201816204) has a belt sanding device on the right side.



Stock no		201816006	201816105	201816204	201810405
Grinding disc	mm	150x25x32	200x32x32	200x32x32	250x32x32
Sanding belt	mm	-	-	100x914	-
Spindle speed	r/mm	2950	2950	2950	2950
Distance between grinding wheels	mm	330	370	385	385
Height to centre of spindle	mm	125	140	150	150
Hole config. widthxdepth	mm	200x130	250x160	250x160	250x160
Motor voltage	V	230 1 phase 50Hz	230 1 phase 50Hz	230 1 phase 50Hz	400 3 phase 50Hz
Motor output	W	520	900	900	900
Rated current	A	2	4	4	1.3
Weight	Kg	16	28	32	32
<b>Price</b>		<b>£75.00</b>	<b>£115.00</b>	<b>£139.90</b>	<b>£119.90</b>
<b>Stand</b>					
Stock no		201810504	201810504	201810504	201810504
Height	mm	800	800	800	800
Weight	Kg	14	14	14	14
<b>Price</b>		<b>£59.90</b>	<b>£59.90</b>	<b>£59.90</b>	<b>£59.90</b>

## Accessories & Consumables

	201816006	201816105	201816204	201810405
Grinding wheel (coarse)	145031704 (150x25x32)	145034203 (200x32x32)	145034203 (200x32x32)	145034906 (250x32x32)
<b>Price</b>	<b>£32.90</b>	<b>£67.90</b>	<b>£67.90</b>	<b>£71.20</b>
Grinding wheel (fine)	145054904 (150x20x32)	145056859 (200x25x32)	145056859 (200x25x32)	
<b>Price</b>	<b>£33.70</b>	<b>£58.00</b>	<b>£58.00</b>	
Grinding wheel (general)	145055000 (150x25x32)	145057105 (200x32x32)	145057105 (200x32x32)	145035408 (250x32x32)
<b>Price</b>	<b>£38.30</b>	<b>£64.60</b>	<b>£64.60</b>	<b>£84.70</b>
Grinding wheel (tungsten carbide)	145072500 (150x25x32)	145074407 (200x25x32)	145074407 (200x25x32)	145076808 (250x32x32)
<b>Price</b>	<b>£36.90</b>	<b>£48.70</b>	<b>£48.70</b>	<b>£100.00</b>
Wheel dressing tool	31710106	31710106	31710106	31710106
<b>Price</b>	<b>£54.70</b>	<b>£54.70</b>	<b>£54.70</b>	<b>£54.70</b>
Abrasive belt (50 grit)			152561007 (100x915mm)	
<b>Price</b>			<b>£11.50</b>	
Abrasive belt (80 grit)			152561106 (100x915mm)	
<b>Price</b>			<b>£11.00</b>	
Abrasive belt (120 grit)			152561205 (100x915mm)	
<b>Price</b>			<b>£10.60</b>	

All prices exclude VAT and are subject to availability



# Grinding



## Belt Sanders

Powerful belt sanders for coarse and fine grinding of metal. The sealed construction can be supplemented with efficient extraction. Rests on a metal base and can be angled as required with self adjusting band tension crank. Supplied complete with 1 speed motor, motor protection with zero voltage tripping, angle stop and eye protection, and emergency stop.



205330301

- Special construction for balance and stability
- Low vibration for smoother, more comfortable grinding



205330202

Stock no		205330202	205330301
Design		Manual	Manual
Abrasive belt dimensions	mm	75x2000	150x2000
Grinding table size	mm	75x230	150x530
Dimensions of the contact disc	mm	75x200	150x200
Sanding speed	m/sec	34	34
Sound level	dB(A)	88	88
Motor voltage	V	230/400 3 phase	230/400 3 phase
Motor output	kW	3.0	3.0
Rated current	A	6.7	6.7
Dimensions LxWxH	mm	1000x500x1010	1000x560x1010
Weight	kg	85	105
<b>Price</b>		<b>£620.00</b>	<b>£875.00</b>

### Extraction/exhaust unit

Stock no		205330509	205330509
Motor Voltage	V	230/400 3 phase 50Hz	230/400 3 phase 50Hz
Motor output	kW	0.55	0.55
Rated current	A	1.2	1.2
Weight	kg	10	10
<b>Price</b>		<b>£295.00</b>	<b>£295.00</b>

### Graphite pad

Stock no		205330608	205330707
Dimension	mm	75x570	150x570
<b>Price</b>		<b>£5.50</b>	<b>£10.90</b>

### Dust bag

Stock no		205330806	205330806
<b>Price</b>		<b>£18.50</b>	<b>£18.50</b>

## Accessories & Consumables

	205330202	205330301
Abrasive belt (36 grit)	144767407	144769205
<b>Price</b>	<b>£19.60</b>	<b>£38.20</b>
Abrasive belt (40 grit)	144767506	144769254
<b>Price</b>	<b>£18.20</b>	<b>£36.40</b>
Abrasive belt (50 grit)	144767605	144769304
<b>Price</b>	<b>£17.80</b>	<b>£34.80</b>
Abrasive belt (60 grit)	144767704	144769353
<b>Price</b>	<b>£15.80</b>	<b>£27.80</b>
Abrasive belt (80 grit)	144767803	144769403
<b>Price</b>	<b>£14.40</b>	<b>£25.40</b>
Abrasive belt (120 grit)	144768009	
<b>Price</b>	<b>£13.00</b>	

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