



BI-METAL HOLE SAWS

Bi-metal hole saws with HSS in the tips and bodies made of ductile steel. The variable tooth shape gives increased capacity, a rapid cutting process and good chip removal. Luna hole saws are suitable for cutting a variety of materials such as stainless steel, steel, brass, copper, aluminium, wood, plastic and other non stone based materials.

Bi metal hole saws

A 6 piece and 14 piece bi metal hole saw sets with variable teeth for faster and smooth cuts in metal and wood.

Stock no	200400109	200400208
Sizes	mm 51, 57, 76, 86, 114	16, 19, 22, 25, 32, 35, 38, 44, 51, 57, 64, 76
Arbors	to fit 32 to 210mm hole saws	to fit 14 to 32mm and 32 to 210mm hole saw

Stock No	PRICE
200400109	£110.00
200400208	£149.90



Bi metal hole saws

HSS bi metal hole saws with variable teeth for faster and smoother cuts in: iron, steel, aluminium, brass, copper, cast iron, stainless steel, wood etc. Optimum speed for each type of material is shown in the table.

Stock No.	Size mm	Size inches	Soft Steel	Stainless Steel	Cast Iron	Copper Brass/Bronze	Aluminium	Wood	Pack Qty	Price
201150109	14	9/16"	580	300	400	790	900	800	1	£5.90
201150208	16	5/8"	550	275	365	730	825	760	1	£6.40
201150307	17	7/16"	500	250	330	665	750	720	1	£6.40
201150406	19	3/4"	460	230	300	600	690	680	1	£6.40
201150505	20	7/16"	445	220	290	580	660	640	1	£6.40
201150604	21	7/16"	425	210	280	560	630	600	1	£6.40
201150703	22	7/8"	390	195	260	520	585	560	1	£6.40
201150802	24	7/8"	370	185	245	494	555	520	1	£6.40
201150901	25	1"	350	175	235	470	525	500	1	£7.20
201151008	27	1 1/16"	325	160	215	435	480	500	1	£7.90
201151107	29	1 1/8"	300	150	200	400	450	450	1	£7.90
201151206	30	1 1/8"	285	145	190	380	425	430	1	£7.90
201151305	32	1 1/4"	275	140	180	360	410	410	1	£7.90
201151404	33	1 1/8"	260	135	175	345	390	390	1	£7.90
201151503	35	1 3/8"	250	125	165	330	375	370	1	£8.40
201151552	37	1 7/16"	240	120	160	315	360	350	1	£8.40
201151602	38	1 1/2"	230	115	150	300	345	330	1	£8.40
201151701	40	1 5/8"	220	110	145	290	330	310	1	£9.60
201151800	41	1 5/8"	210	105	140	280	315	290	1	£9.60
201151909	43	1 7/16"	205	110	135	270	305	270	1	£9.60
201152006	44	1 3/4"	195	95	130	260	295	250	1	£9.60

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Hole saws

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Stock No.	Size mm	Size inches	Soft Steel	Stainless Steel	Cast Iron	Copper Brass/Bronze	Aluminium	Wood	Pack Qty	Price
201152055	46	1 7/8"	190	95	125	250	285	230	1	£10.50
201152105	48	1 7/8"	180	90	120	240	270	210	1	£10.50
201152204	51	2"	170	85	115	230	255	200	1	£10.50
201152303	52	2 1/8"	165	80	110	220	245	200	1	£11.20
201152402	54	2 1/8"	160	80	105	210	240	190	1	£11.20
201152451	56	2 3/8"	155	75	100	205	230	190	1	£12.10
201152501	57	2 1/4"	150	75	100	200	225	185	1	£12.10
201152550	59	2 3/8"	145	75	100	195	225	185	1	£12.10
201152600	60	2 3/8"	140	70	95	190	220	180	1	£12.10
201152709	64	2 1/2"	135	65	90	180	205	180	1	£13.60
201152808	65	2 5/8"	130	65	85	175	200	175	1	£13.60
201152907	67	2 5/8"	130	65	85	170	195	170	1	£13.60
201153004	70	2 3/4"	125	60	80	160	185	160	1	£13.60
201153103	73	2 7/8"	120	60	80	160	180	155	1	£13.60
201153202	76	3"	115	55	75	150	170	150	1	£14.50
201153301	79	3 1/8"	110	55	70	140	165	150	1	£17.10
201153400	83	3 1/4"	105	50	70	140	155	140	1	£17.10
201153509	86	3 3/8"	100	50	65	130	150	135	1	£17.10
201153608	89	3 1/2"	95	45	65	130	145	130	1	£17.10
201153707	92	3 5/8"	95	45	60	120	140	125	1	£19.30
201153806	95	3 3/4"	90	45	60	120	135	120	1	£19.30
201153855	98	3 7/8"	90	45	60	120	135	115	1	£19.30
201153905	102	4"	85	40	55	110	130	100	1	£20.80
201154002	105	4 1/8"	80	40	55	110	120	100	1	£22.00
201154101	108	4 1/4"	80	40	55	110	120	95	1	£22.60
201154200	111	4 3/8"	80	40	50	100	120	90	1	£23.30
201154309	114	4 1/2"	75	35	50	100	105	90	1	£23.90
201154408	121	4 3/4"	70	35	45	90	95	85	1	£24.80
201154507	127	5"	65	30	40	85	90	85	1	£26.60
201154606	133	5 1/4"	65	30	40	85	90	80	1	£27.90
201154705	140	5 1/2"	60	30	35	80	85	80	1	£29.20
201154804	152	6"	55	25	35	75	85	75	1	£31.40
201154903	160	6 3/8"	55	25	35	75	80	70	1	£82.50
201155009	168	6 5/8"	50	25	35	70	75	65	1	£84.10
201155108	177	6 7/8"	45	20	30	65	70	60	1	£85.60
201155207	210	8 3/8"	40	20	25	60	65	55	1	£90.50

Arbors

Arbors to fit bi metal hole saws.



Stock No.	Sizes mm	Shank diameter mm	Drill diameter mm	Body diameter mm	Price
201160108	14-30	8.75	6.35	19	£13.30
201160207	32-210	8.75	6.35	37	£20.40
201160306	32-210	11.00	6.35	37	£22.20



Centre drills and extensions

Stock No.	Description	Sizes mm	Price
201160405	centre drill	6.35 x 80mm	£4.90
201160504	300mm extension for hole saws	14-30mm	£6.90
201160603	300mm extension for hole saws	32-210mm	£6.90

All prices exclude VAT and are subject to availability